

 $\qquad \qquad \mathbb{P} \text{ Illinois Department of Transportation}$

PASSED April 1 2

South South M

ENGINEER OF POLICY AND PROCEDURES

April 1.

STEEL POST CONSTRUCTION

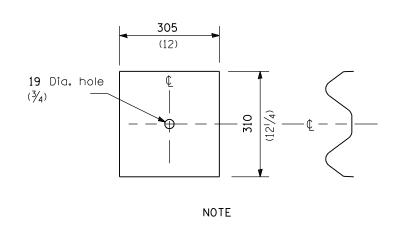
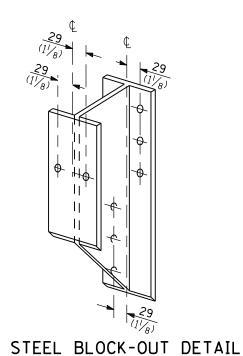
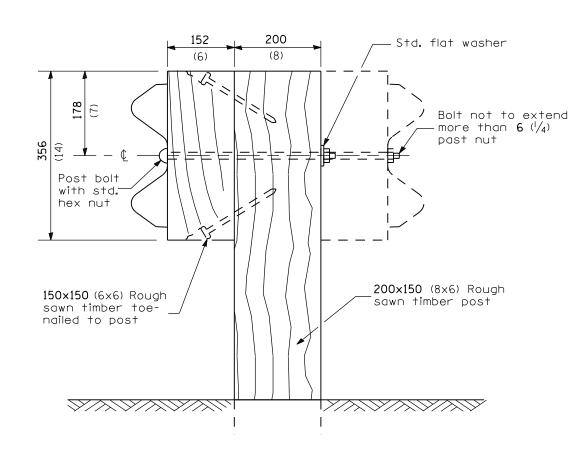


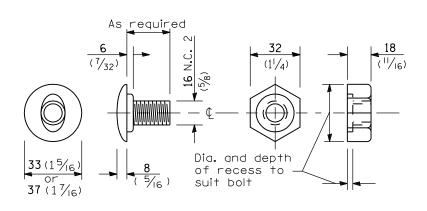
Plate A shall be placed between rail element and block-out at nonsplice mounting points only when steel block-outs are used.

PLATE A





WOOD POST CONSTRUCTION

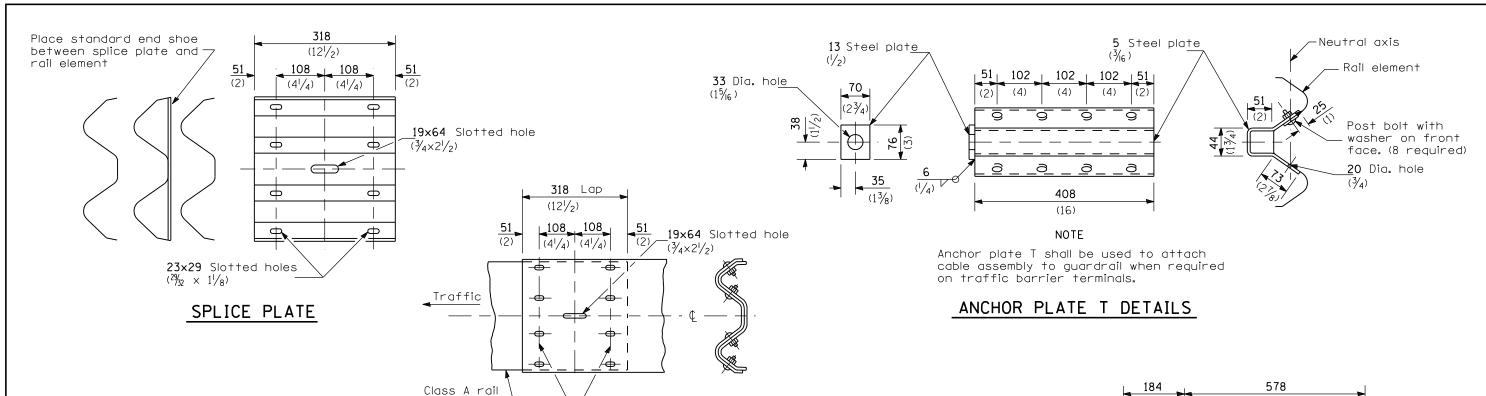


POST OR SPLICE BOLT & NUT

STEEL PLATE BEAM GUARDRAIL

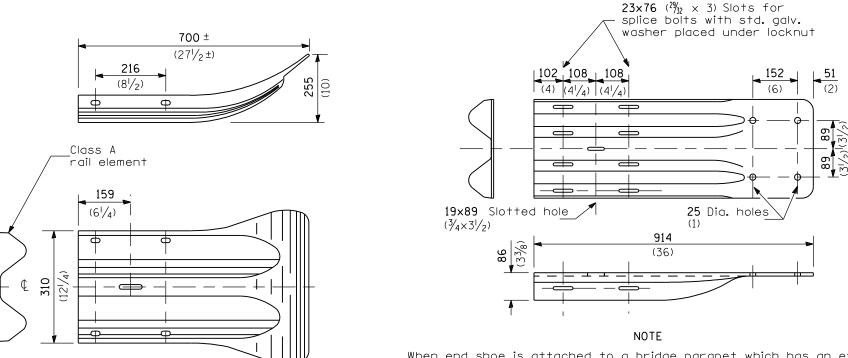
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STANDARD 630001-06



 23×29 ($^{2}\!\!/_{32}$ imes $1^{1}\!\!/_{8}$) Slotted Tholes for M16 ($^{5}\!\!/_{8}$) splice bolts

RAIL ELEMENT SPLICE



element

END SECTION

Illinois Department of Transportation

April 1

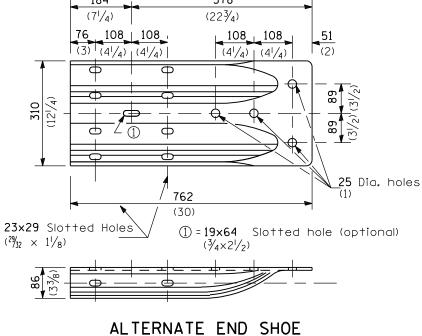
April 1.

ENGINEER OF POLICY AND PROCEDURES

Michael L. Hine ENGINEER OF DESIGN AND ENVIRONM

PASSED

APPROVED



When end shoe is attached to a bridge parapet which has an expansion joint, the bolts shall be provided with a locknut or double nut and shall be tightened only to a point that will allow guardrail movement.

The standard end shoe shall be attached to the concrete with pre-drilled or self-drilling anchor bolts. The anchor cone shall be set flush with the surface of the concrete.

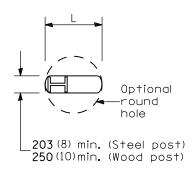
Externally threaded studs protruding from the surface of the concrete will not be permitted.

END SHOE

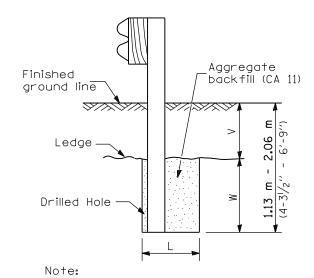
STEEL PLATE BEAM GUARDRAIL

(Sheet 3 of 4)

STANDARD 630001-06

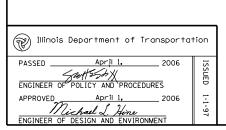


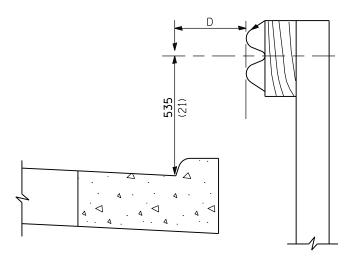
PLAN



Ledge line is top of rock ledge or hard slag fill. ELEVATION

FOOTING FOR POST WHEN IMPERVIOUS MATERIAL IS ENCOUNTERED





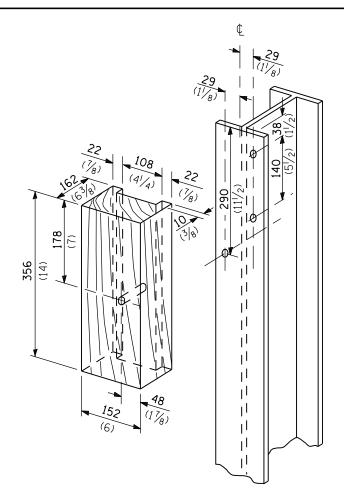
Note:

If it is necessary for D to be more than 300~(12) and less than 3.0~m~(10'-0'') type M-5~(M-2) curb and gutter (Std. 606001) shall be used in front of and in advance of the guardrail.

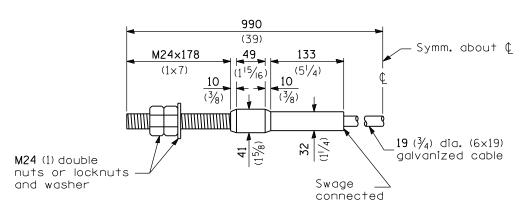
GUARDRAIL PLACED BEHIND CURB

(D = 0 desirable to **300** (12) maximum)

V	W	L	
v	٧٧	Steel Post	Wood Post
0 - 460 (0 - 18)	610 (24)	530 (21)	580 (23)
>460 - 825 (>18 - 41.5)	305 (12)	203 (8)	250 (10)
>825 - 1.13 m (>41.5 - 53.5)	305 - 0 (12 - 0)	203 (8)	250 (10)



WOOD BLOCK-OUT AND STEEL POST DETAILS



CABLE ASSEMBLY

(18,100 kg (40,000 lbs.) min. breaking strength)
Tighten to taut tension.

STEEL PLATE BEAM GUARDRAIL

(Sheet 4 of 4)

STANDARD 630001-06